

Data ID		INDEXABLE	Report Title						Used Tool (Conventional)	
General Information	Secrecy of Data	Customer Information		Machine and Holder		Work Piece				
	Date Created	Entered by	Customer Nr		M/C Maker		Process			
			Customer		M/C Desc.		Material Std.			
	Current Status	Verified by			Machine Type		Material Type			
			Industry		Spindle KW		Material Desc.			
	Last Edited	Edited by	Operator		Spindle Size		Hardness			
		Country		Holder Type						
		Conventional	Test 1	Test 2	Test 3	Test 4	Work Piece Desc.			
Cutting Conditions	Manufacturer									
	Tool Name									
	Body Desc.									
	Body EDP									
	Chip Desc.									
	Chip EDP									
	Coating									
	Vc (m/min)									
	n (min-1)									
	Vf (mm/min)									
	f (mm/rev)									
	fz (mm/t)									
	Ae (mm)									
	Ap (mm)									
	Milling Method	Up or Down Cut	Up or Down Cut	Up or Down Cut	Up or Down Cut	Up or Down Cut				
	Over Hung (L/D)									
	Coolant									
Coolant Dilution										
Coolant BAR										
Criteria										
Time or Cut Dist.										
Decision										
Notes	Issue to Resolve									
	OSG Proposal									
	Results									
	Advice 1									
	Advice 2									
Request Management: Test & Tools	Customer Request	Target for positive test result?	Approved / Not Approved	Test Result						
		Used Tool (Test 1)								
		Used Tool (Test 2)								
		Used Tool (Test 3)								
		Used Tool (Test 4)								